

Spare part

Design	PU	format	W Wera	Order No.
		2969	5886	
Screw for insert 07	10 Δ	2.87	-	...5084
Screw for insert 11	10 Δ	3.02	-	...5087
Screwdriver for insert 07, T8 x 60 mm	1	-	5.85	...0030
Screwdriver for insert 11, T15 x 80 mm	1	-	6.00	...0050
		(W281)	(W543)	



Δ Can only be supplied as a whole packaging unit.

ISO indexable insert



ISO designation	Cutting materials	Cutting speed Feed Cutting depth	P	M	K	N	S	H	PU	format	Order No.
			Steel	Stainless	Cast	Aluminium	Super-alloy	Hard		2968	
DCGT 070202	ALU N	v _c m/min f mm/rev a _p mm	-	-	-	150-575 0.06-0.12 0.3-2.1	-	-	10 Δ	6.25	...1430
DCGT 070204	ALU N	v _c m/min f mm/rev a _p mm	-	-	-	125-490 0.10-0.24 0.4-2.1	-	-	10 Δ	6.25	...1433
DCGT 11T302	ALU M	v _c m/min f mm/rev a _p mm	-	-	-	170-680 0.06-0.12 0.3-3.3	-	-	10 Δ	6.55	...0331
DCGT 11T304	ALU N	v _c m/min f mm/rev a _p mm	-	-	-	140-595 0.10-0.24 0.4-3.3	-	-	10 Δ	6.55	...0325
DCGT 11T308	ALU N	v _c m/min f mm/rev a _p mm	-	-	-	125-560 0.15-0.48 0.8-3.3	-	-	10 Δ	6.55	...0337
DCMT 070202-F	PMK 9030 P	v _c m/min f mm/rev a _p mm	150-195 0.09-0.12 0.5-2.1	90-115 0.09-0.12 0.5-1.6	140-185 0.09-0.12 0.5-2.1	-	-	-	10 Δ	5.50	...1400
DCMT 070202-M	PMK 9030 P	v _c m/min f mm/rev a _p mm	170-230 0.09-0.12 0.2-1	100-135 0.09-0.12 0.2-0.8	160-215 0.09-0.12 0.2-1	-	-	-	10 Δ	5.50	...1406
DCMT 070202-M	U 9035 P M	v _c m/min f mm/rev a _p mm	110-175 0.05-0.12 0.2-1	65-105 0.05-0.09 0.2-0.8	100-165 0.05-0.12 0.2-1	165-610 0.05-0.12 0.2-1	25-55 0.05-0.09 0.2-0.8	-	10 Δ	5.50	...1409
DCMT 070204-F	PMK 9030 P	v _c m/min f mm/rev a _p mm	120-170 0.15-0.24 0.5-2.1	70-100 0.15-0.18 0.5-1.6	110-160 0.15-0.24 0.5-2.1	-	-	-	10 Δ	5.50	...1403
DCMT 070204-M	PMK 9030 P	v _c m/min f mm/rev a _p mm	125-185 0.15-0.24 0.4-2	75-110 0.15-0.18 0.4-1.5	115-175 0.15-0.24 0.4-2	-	-	-	10 Δ	5.50	...1412
DCMT 070204-M	U 9035 P M	v _c m/min f mm/rev a _p mm	85-150 0.08-0.24 0.4-2	50-90 0.08-0.18 0.4-1.5	80-140 0.08-0.24 0.4-2	125-525 0.08-0.24 0.4-2	25-55 0.08-0.18 0.4-0.15	-	10 Δ	5.50	...1415
DCMT 11T302-M	U 9035 P M	v _c m/min f mm/rev a _p mm	105-175 0.05-0.12 0.2-2	60-105 0.05-0.09 0.2-1.5	95-165 0.05-0.12 0.2-2	155-610 0.05-0.12 0.2-2	25-55 0.05-0.09 0.2-1.5	-	10 Δ	7.10	...0302
DCMT 11T304-F	PMK 9030 P	v _c m/min f mm/rev a _p mm	115-170 0.15-0.24 0.5-3	65-100 0.15-0.18 0.5-2.3	105-160 0.15-0.24 0.5-3	-	-	-	10 Δ	7.10	...0300
DCMT 11T304	UNI P M	v _c m/min f mm/rev a _p mm	85-150 0.08-0.24 0.4-2.0	50-90 0.08-0.18 0.4-1.5	80-140 0.08-0.24 0.4-2.0	-	-	-	10 Δ	6.00	...2345
DCMT 11T304-M	PK 9015 P K	v _c m/min f mm/rev a _p mm	160-210 0.15-0.24 0.4-2	-	150-195 0.15-0.24 0.4-2	-	-	-	10 Δ	7.45	...0304
DCMT 11T304-M	U 9035 P M	v _c m/min f mm/rev a _p mm	85-150 0.08-0.24 0.4-2	50-90 0.08-0.18 0.4-1.5	80-140 0.08-0.24 0.4-2	125-525 0.08-0.24 0.4-2	25-55 0.08-0.18 0.4-1.5	-	10 Δ	7.10	...0309
DCMT 11T308-F	PMK 9030 P	v _c m/min f mm/rev a _p mm	135-190 0.15-0.25 0.8-3	80-110 0.15-0.19 0.8-2.3	125-180 0.15-0.25 0.8-3	-	-	-	10 Δ	7.10	...0303
DCMT 11T308	UNI P M	v _c m/min f mm/rev a _p mm	80-165 0.08-0.48 0.8-2.0	45-95 0.08-0.36 0.8-1.5	75-155 0.08-0.48 0.8-2.0	-	-	-	10 Δ	6.00	...2348
DCMT 11T308-M	PK 9015 P K	v _c m/min f mm/rev a _p mm	165-230 0.15-0.48 0.8-2	-	155-215 0.15-0.48 0.8-2	-	-	-	10 Δ	7.45	...0308



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ISO indexable insert

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ISO designation	Cutting materials	Cutting speed Feed Cutting depth	P Steel	M Stainless	K Cast	N Aluminium	S Super-alloy	H Hard	PU	format	
										2968	Order No.
DCMT 11T308-M	U 9035 	v_c m/min	80-165	45-95	75-155	120-575	25-55	-	10 Δ	7.10	...0315
		f mm/rev	0.08-0.48	0.08-0.36	0.08-0.48	0.08-0.48	0.08-0.3	-	-		
		a_p mm	0.8-2	0.8-1.5	0.8-2	0.8-2	0.8-1.5	-	-		
DCMT 11T312-M	PMK 9030 	v_c m/min	95-205	55-120	90-190	-	-	-	10 Δ	7.10	...0318
		f mm/rev	0.15-0.7	0.15-0.53	0.15-0.7	-	-	-	-		
		a_p mm	1.2-2	1.2-1.5	1.2-2	-	-	-	-		

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ISO clamping holder, 90°, STGCR/L

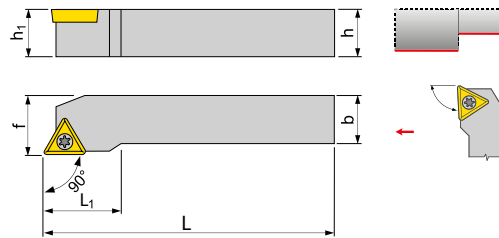


Fig.: Right-hand version
Delivery without indexable inserts.

ISO designation	Shank ■ mm	L mm	L ₁ mm	f mm	h ₁ mm	Design	Indexable insert	format	
								2969	Order No.
STGCR 1616 H11	16 x 16	100	20	20	16	Right	TCGT/TCMT 1102...	55.00	...5650
STGCL 1616 H11	16 x 16	100	20	20	16	Left	TCGT/TCMT 1102...	55.00	...5655
STGCR 1616 H16	16 x 16	100	20	20	16	Right	TCGT/TCMT 16T3...	55.00	...5660
STGCL 1616 H16	16 x 16	100	20	20	16	Left	TCGT/TCMT 16T3...	55.00	...5665
STGCR 2020 K16	20 x 20	125	20	25	20	Right	TCGT/TCMT 16T3...	61.00	...5670
STGCL 2020 K16	20 x 20	125	20	25	20	Left	TCGT/TCMT 16T3...	61.00	...5675
STGCR 2525 M16	25 x 25	150	20	32	25	Right	TCGT/TCMT 16T3...	75.70	...5680
STGCL 2525 M16	25 x 25	150	20	32	25	Left	TCGT/TCMT 16T3...	75.70	...5685

(W285)

Spare part

Design	PU	format			Order No.
		2969	5838	5886	
Shim for insert 16	10 Δ	8.85	-	-	...5009
Hexagon socket threaded insert	10 Δ	6.90	-	-	...5057
Screw for insert 11	10 Δ	2.87	-	-	...5027
Screw for insert 16	10 Δ	3.02	-	-	...5030
Hexagonal offset screwdriver 4 mm	1	-	0.46	-	...0035
Screwdriver for insert 11, T8 x 60 mm	1	-	-	5.85	...0030
Screwdriver for insert 16, T15 x 80 mm	1	-	-	6.00	...0050

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(W281)

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(W543)

